



ITEM	COMPONENT CODE	DESCRIPTION	MATERIAL	QTY	PRICE
1	5517/8017/06/494L	80123 1/4" x 7" PG	304 SS 1	1	125
2	7/001/397/1/001	SS 316	SS 316	1	
3	7/001/397/1/001	GLASS PLATE	SS 316	1	
4	7/01/931/1/001	DRIVE COLLAR	SS 316	1	
5	7/01/932/1/001	PUMPING RING	SS 316	1	
6	7/00750/1/001	FITTING CLIP	SS 316	1	
7	8012/105/001	SET SCREW M8 x 14	SS 316	1	
8	8010/105/001	SET SCREW M8 x 10	SS 316	1	
9	7/012/500/001	BOLT HEX HEAD M8 x 12	SS 316	1	
10	3240/7131/493	O-RING	PERFLUORETHYLENE EPDM	1	
11	2410/7131/550	O-RING	EPDM	1	

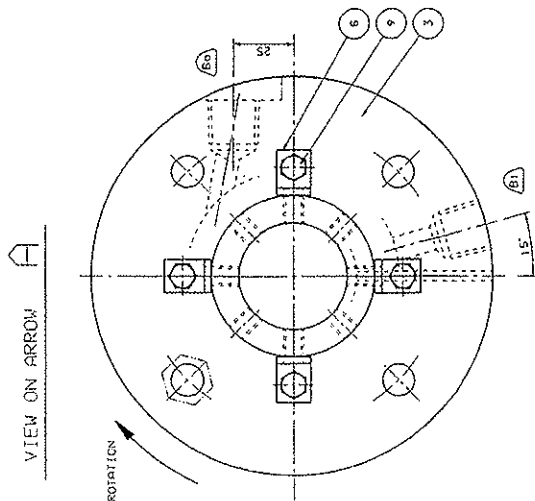
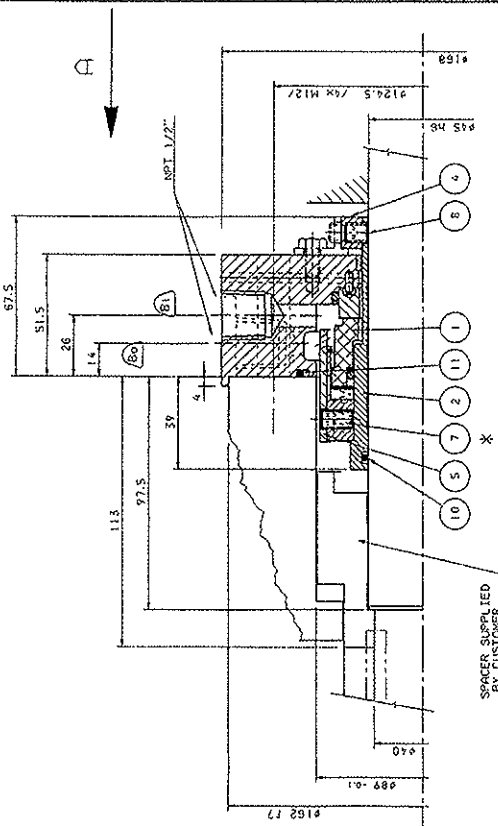
SEAL DATA		SEAL ASSEMBLY CODE		04507881//Y01789	
TYPE 801 802 1/1" / CONT 60		A P. 1, P. 2		25	
SERVICE DATA					
FLUID		WATER		SOLVENT	
SEAL PRESS	36.3 bar	V15 AT P. 1			
TEMP	245°C	V15 AT P. 2			
SHFT SPEED	3000 RPM	SP OR		INDICATOR	
SOUND DATA		OPERA	DATE	CHK'D	OP'D
		V. T.	10. 01. 2001	GK : : : (AI)	
		FILE REFERENCE		DRAWINGS NO	
				ISSUE	
Petrotel-Lukoil				Y01789	
Romania				A	
CAD ENGINEERED		930111/129920			

TITLE INSTALLATION OF CARTRIDGE
WITH 881 SEAL
IN A SMK 4x613 PUMP /Guinard France/

 **John Crane Sigma a. s.**
Mechanické uobávky

783 49 Lutín
Česká republika

John Crane International!



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REMOVE THE ORIGINAL SCREWS M8x10
THEM BY M8x14.

plan :

plant item : ~~P7-E/X~~ 2009

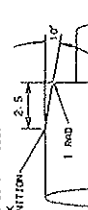
our item : 31

USE FOLLOWING NOTES ARE IMPORTANT AND MUST BE OBSERVED FOR CORRECT SEA INSTALLATION AND OPERATION

1. REMOVE ALL SHARP EDGES ON SHAFT FOR ELEVATE BEFORE INSTALLATION OF SEAL.
2. SURFACE OF SHAFT ON ELEVATE ON WHICH SEAL IS INSTALLED MUST BE FINISHED TO FINISH OF SETTER & THEN HONED, POLISHED.
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- WHEN SWAPT IS SLOTTED THROUGH SHUTTING GAS, BLEND MUST BE LIQUID LIGHT THROUGH MORE SWAPT OR HEAVY MORE OF COMBINATION. RECOMMENDED WITH A HARDNESS OF 125 BRINELL. SWAPT MUST BE SLOTTED THROUGH SHUTTING GAS, BLEND MUST BE LIQUID LIGHT THROUGH MORE SWAPT OR HEAVY MORE OF COMBINATION. RECOMMENDED WITH A HARDNESS OF 125 BRINELL. SWAPT MUST BE SLOTTED THROUGH SHUTTING GAS, BLEND MUST BE LIQUID LIGHT THROUGH MORE SWAPT OR HEAVY MORE OF COMBINATION. RECOMMENDED WITH A HARDNESS OF 125 BRINELL.

1. VENT GAS ENTRAPMENT BEFORE STARTUP
2. LAST SHOULDER OVER WHICH SEAL MUST PASS WHEN FITTING, TO BE PREPARED AS DIAGRAM BELOW.



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