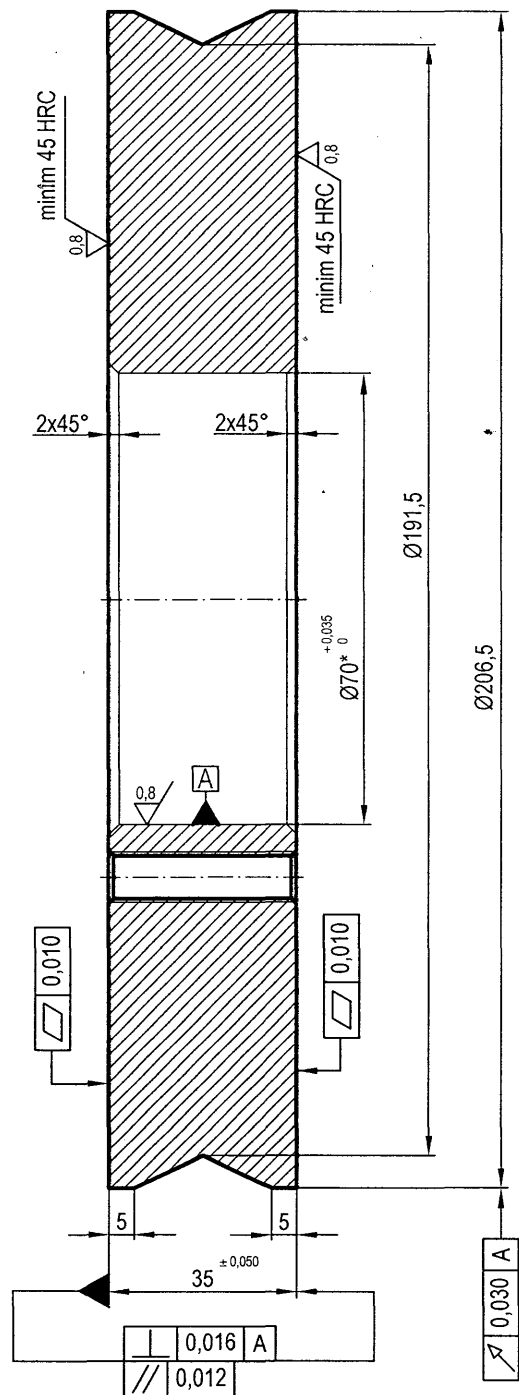
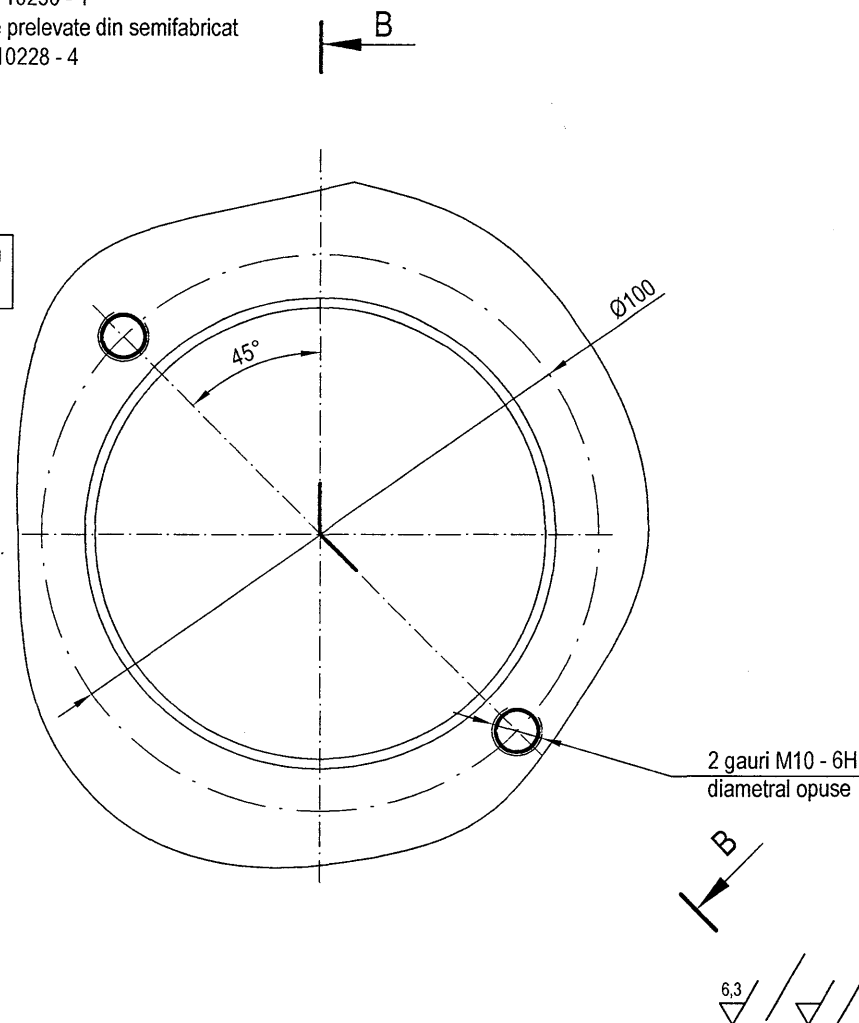




CONDITII TEHNICE

- Semifabricat forjat, conditii generale conf. SR EN 10250 - 1
- Verificarea caracteristicilor mecanice pe epruvete prelevate din semifabricat
- Control US 100% in stare ebosata conf. SR EN 10228 - 4
- Examen macrografic, proba Baumen
- Control magnetoscopic
- Tolerante ISO 2768 - fH
- Muchiile ascutite necotate se vor tesii cu $1 \times 45^\circ$
- Imbunatatit 280 - 320 HB

- *Cote la eboș. Se va prelucra final in concordanta cu piesa conjugata.



04					
03					
02					
01					
00	Prima editie	11.12.2015	Ion Ene	Ion Ene	Dan Emil Chisca
Nr. rev.	Denumirea modificarii	Data	Proiectat	Desenat	Aprobat
DYNAMIC MAINTENANCE GROUP			Nr. proiect :	Nr.desen :	Rev.
			DMG/BU 1244 - 00/BD	DMG/BU 1244 - 29	
Beneficiar : PETROTEL LUKOIL S.A.			Orig. desen	Material	
Aria : 1		Instalatia : RC		34MoCrNi15	
Scara		Denumire desen		Utilaj	
1 : 1		DISC LAGAR AXIAL		Compresor 04 - K1	